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**Connecting and deflecting element for tension members
in a pneumatic structural element**

5 The present invention relates to a connecting and
deflecting element for tension members in a pneumatic
structural element according to the preamble of Patent
Claim 1.

10 In the case of pneumatic structural elements, for
example according to WO 01/73245, the tensile loads
which occur are transmitted to the pneumatic structural
element from a joint element by tension members. At
least two tension members are to be provided here,
these, starting from the two joint elements of the
15 pneumatic structural element, being positioned in
opposite helical directions around the pneumatic
structural element and being pulled tight. In the case
of two tension members, these cross one another at one
location; if, however, four tension members are
20 provided, then, depending on the configuration of the
wraparound angles and the number of joints provided, at
least three crossover locations are possible.

25 The positions of the abovementioned crossover locations
are mathematically easy to determine. Technical
compliance with the mathematical prediction, however,
depends, not least, on the care taken in the manual
work carried out when constructing and setting up such
a pneumatic structural element. In addition, in
30 particular when the tension members are configured as
steel cables, the crossover locations are the cause of
defects in the form of the outer skin of the pneumatic
structural element.

35 The object of the present invention is to provide a
connecting and deflecting element of the abovementioned
type which makes it possible to overcome the cited

disadvantages and which, moreover, can be produced cost-effectively as a mass-produced item.

5 The solution to the set object is represented, in respect of its fundamental features, in the characterizing part of Patent Claim 1 and, in respect of further advantageous embodiments, in the subsequent patent claims.

10 The subject-matter of the invention with a number of exemplary embodiments and variants thereof will be explained in more detail with reference to the attached drawing, in which:

15 Figure 1 shows a pneumatic structural element according to the prior art,

Figure 2 shows a first exemplary embodiment of a connecting and deflecting element,

20 Figure 3 shows an isometric illustration of the first exemplary embodiment of a connecting and deflecting element,

25 Figure 4 shows a cross section of the first exemplary embodiment,

Figure 5 shows an isometric illustration of a second exemplary embodiment of a connecting and deflecting element,

30 Figure 6 shows a cross section of the second exemplary embodiment,

35 Figure 7 shows a cross section of a variant of the second exemplary embodiment,

Figure 8 shows a third exemplary embodiment,

5 Figure 9 shows a scheme for producing variants of the three exemplary embodiments,

Figure 10 shows an isometric illustration of a first variant of the second exemplary embodiment,

10 Figure 11 shows an isometric illustration of a variant of the first exemplary embodiment,

Figure 12 shows an isometric illustration of a second variant of the second exemplary embodiment,
15 and

Figure 13 shows a cross section of the second variant of the second exemplary embodiment.

20 Figure 1 is an isometric illustration of a pneumatic structural element according to the prior art. It is constructed from an essentially cylindrical gas-tight hollow body 1 with two caps 5. A compression member 2 is clamped in between two joint elements 3. Also
25 fastened on said compression member are two tension members 4, which are guided in opposite helical directions around the hollow body 1 and butt tightly against the same. The tension members 4 cross over one another on a lateral line 6, which runs opposite the
30 compression member 2, at a crossover location 7 halfway along the cylindrical hollow body 1.

Figures 2 and 3 illustrate a first exemplary embodiment of a connecting and deflecting element according to the
35 invention; Figure 2 shows a plan view and Figure 3 shows an isometric illustration. A plate 8, which is

basically curved such that it butts smoothly against a hollow body 1 with a certain diameter, has a milled relief 9. Two tension members 4 in the form of cables 11 are positioned in the milled relief 9 and abut tangentially there without buckling. Two chain-dotted lines 10 indicate the lines of action of the cables 11. The lines of action 10 intersect one another at the crossover location 7 and indicate the course taken by the tensile forces running through the cables 11. The cables 11 themselves no longer cross over.

Four threads 13 are provided for a cover (not illustrated), which may be screwed, as a variant, onto the connecting and deflecting element.

In the cross section AA according to Figure 4, four cables 11 are provided, in each case two cables located one beside the other form a tension member 4. A cover 14 is provided here in order to force the cables 11 to be guided one beside the other. The cover 14 may be designed such that it clamps the cables 11 simultaneously or else is a carrier of a clamping device - which is known but is not illustrated here.

Instead of being produced by milling, the completed plate 8 - including the shaping element referred to as the milled relief 9 - may be produced by stamping, drop-forging, extrusion or a similar, that is to say generally by a non-cutting, shaping method, which makes it possible to reduce the piece costs to a considerable extent.

Figures 5 and 6 are illustrations of a second exemplary embodiment of the connecting and deflecting element; Figure 5 is an isometric illustration and Figure 6 is a section BB. This connecting and deflecting element is

configured as a hollow body 15 with a curvature which matches the pneumatic structural element of the selected size. The clear height of the hollow body 15, this being provided transversely to the cables 11, is dimensioned such that it corresponds to the diameter of the cables 11 such that these can be drawn in without being clamped. The cables 11 can be subsequently clamped in place by deformation of the flat hollow body 15 or by wedging.

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A variant of the second exemplary embodiment according to Figure 7, illustrated in a section analogous to Figure 6, is provided for accommodating four or more cables 11. Either a tension member 4 then likewise comprises a plurality of cables 11 or it is necessary to uncross crossovers of more than two tension members 4.

The hollow bodies 15 according to Figures 5 to 7 may be shaped from tubular material, either by shaping on an individual basis and/or by extrusion, the latter, in particular, relating to Figures 12 and 13.

Figure 8 shows a third exemplary embodiment of a connecting and deflecting element according to the invention. A connecting and deflecting element 24 constructed from two essentially identical parts 22, 23 is held together by a schematically illustrated screw connection 25. The entire axial projection of the tensile forces thus runs through the screw connection, which is of correspondingly tension-resistant configuration, for which means and materials are known per se. The cables 11 are fastened in anchors 26 with an outer contour in the form of spherical segments. These are located in correspondingly shaped sockets 27, with the result that the fastening locations of the

cables 11 are not subjected to the action of any bending moments. Lead-outs 28 for the cables 11 are of correspondingly conical configuration. This makes it possible to allow for slight deviations from the
5 desired geometry of the pneumatic structural element.

The connecting and deflecting element 24 may be configured, in a manner analogous to that of Figure 4, as a curved plate or, in a manner analogous to that of
10 Figure 10, as part of the compression member 2. In the last-mentioned case, the screw connection 25 is purely for adjusting purposes or can also be dispensed with altogether.

15 Of course, it is also possible for the connecting and deflecting element 24 to be configured for more than four cables 11, irrespective of whether the cables are then to be arranged in one or more planes.

20 The connecting and deflecting element 24 is used, in particular, wherever numerous tension members are provided for a pneumatic structural element, for example in the case of a pneumatic structural element which is used as a column and subjected to axial
25 loading. It may be advantageous here for the tension members 4 to be subdivided and for the parts to be joined together by connecting and deflecting elements 24. This facilitates, furthermore, a modular construction of pneumatic structural elements.

30 If a pneumatic structural element has two or more compression members 2, and if each compression member 2, as illustrated in Figure 1, is assigned two tension members 4, this results in crossover locations 7 on or
35 beneath the compression members. In order to avoid this, variants of the connecting and deflecting element

8, 15 and 24 are provided.

Figures 9a and b show, schematically, how a connecting and deflecting element 8, 15, 24 is divided along its centre line 31, parallel to the compression member, with the result that two functional halves 18, 30 are produced. These functional halves 18, 30 may then be joined together in various ways to form further variants of connecting and deflecting elements which avoid crossover locations 7 on a compression member 2.

In a first variant (Figure 9c), the functional halves 18, 30 are fastened on a base plate 32 such that an interspace for the compression member 2 is produced. A cover 14 may likewise be fitted, as a result of which the compression member is enclosed by the connecting and deflecting element. Fitting the two functional halves 18, 30 only on the cover 14 and using no base plate 32 is likewise in accordance with the invention.

A second variant (Figure 9d) is based on the practice of introducing between the two functional halves 18, 30 a central part 21 which can be subjected to compressive loading, is fitted between pieces 20 of the compression member 2 and thus forms part of the compression member.

In a third variant (Figure 9e), the functional halves 18, 30 are provided with comb-like protuberances 17 and the compression member 2 is provided with grooves 16 matching these protuberances 17. The functional halves 18, 30 can then be pushed into the grooves 16 and positioned. The operations of providing the protuberance 17 on the compression member 2 and the groove 16 on the functional halves 18, 30 are likewise in accordance with the invention.

Figures 10 to 12 show isometric illustrations of connecting and deflecting elements which correspond to the three variants in Figure 9.

5 The connecting and deflecting element illustrated in Figure 10 is positioned over the compression member 2, with the result that in each case one hollow body 18 butts laterally against the compression member 2. The hollow bodies 18 may be set up for accommodating in
10 each case one or more cables 11.

The connecting and deflecting element in Figure 11 is set up for accommodating in each case one or more cables 11 on each side of the compression member 2. It
15 is further designed such that it can be inserted between two pieces 20 of the compression member 2; in other words, its central part 21 itself forms part of the compression member. The parts 20, 21 of the compression member 2 can be forced into alignment by
20 mechanical means which are known per se.

The compression member 2 in Figure 12 contains a groove 16 on each side, these grooves serving for accommodating protuberances 17 which are integrally
25 formed on flat hollow bodies 18. The hollow bodies 18 may be configured such that they are suitable for one or more cables 11.

Figure 13 is a sectional illustration DD of Figure 12.
30 The hollow body 18 with its protuberance 17 has been formed by virtue of the tubular component being shaped, and has been pushed into the groove 16 of the compression member 2.